

Garant

Indexable insert for turning VC.T 160402, for finish machining, Grade: HB7120-1

**Order data**

Order number	261370 HB7120-1
GTIN	4045197818881
Item class	21G

Technical description

Cutting conditions	continuous
Cutting depth a_p	0.2 - 1.5 mm
Main application	M
Corner radius	0.2 mm
Chip breaker	VS
Feed f	0.1 - 0.3 mm/rev.
Cutting speed v_c main application	90 - 290 m/min
Grade	HB7120-1
Finishing/roughing assignment	Finishing
Tool material	Carbide

ISO code indexable insert	VCMT 160402
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning